

Need by Wed 23/02

Work Order ID 66530



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Friday, February 18, 2011 1:53:28 PM

Item ID: D3403-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 2/18/2011 Start Qty: 40.00



Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3403

C

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA925 & Dwg D3403

Folio Rev: W

Dwg Rev: C

2-Deburr

11/2/22

40  $\phi$

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

11/2/22

40  $\phi$

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

11.2.22

40  $\phi$

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Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

40/23 40

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/23 40

11-02-23 40

# Picklist Print

Friday, February 18, 2011 1:53:25 PM

Page 1

Work Order ID: 66530

Parent Item: D3403-5

Parent Item Name: Bushing




Start Date: 2/18/2011

Required Date: 2/23/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750  303 Round Bar 0.750		Purchased	No			100	f	66.9402	0.25	10.52632			



SA 11/2/22

Location	Loc Qty	Loc Code
MAT	44.8747	
107077	0	
115010	4.2197	
115806	1.9	
115868	2.555	
116135	36.2	
MAT028	4.505516	
113134	0.000316	
113295	4.25	
113424	0.2552	
MAT029	17.56	
114356	17.56	

9 A4

DART AEROSPACE LTD	Work Order:	66530
Description: Bushings	Part Number:	A3403-5
Inspection Dwg: A3403, Rev: C	Page 1 of 1	


# FIRST ARTICLE INSPECTION CHECKLIST

**X**

**X**

[illegible]

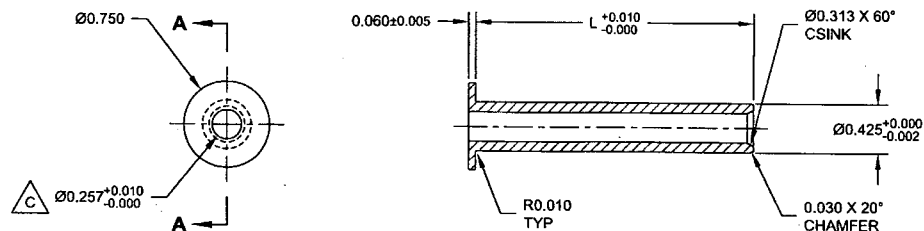
Measured by:	SA
Date:	11/2/22

Audited by:	
Date:	11.2.22

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	





# SECTION A-A

## D3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.416	0.07
D3403-3	2.165	0.06
D3403-5	2.500	0.07

RELEASED  
2010-09-07

### NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR  
PER ASTM A582  
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. C
CHECKED		D3403	SHEET 1 OF 1
MFG. APPR.		TITLE	SCALE
APPROVED		BUSHING	NTS
DE APPR.		DATE 10.04.21	
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